

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
4	03-906	HINGE PIN	2
	03-108	HINGE SPRING ASSY	2
7	26-518	SPRING	2
9	03-903	LINER RETAINER	3
10	51435-12	COTTER PIN	2
11	51604-20-C	PIN, ROLL	2
12	51701-72-13-00	PIN, COTTER, TEE HEAD	3
13	58536-022	WASHER, FLAT, EXTRA THICK	2
	03-1000-504	7" x 4 1/2" INSERT	30
	03-1000-505	7" x 5" INSERT	30
	03-1000-510	7" x 5 1/2" INSERT	30
	03-1000-515	7" x 5 7/8" INSERT	30
	03-1000-520	7" x 6 5/8" INSERT	30
	03-1000-523	7" x 6.906" INSERT	30

**NOTES:**

1. SEE FORUM DOCUMENT FTS 1001 FOR TORQUE SPECIFICATIONS UNLESS OTHERWISE NOTED
2. SEE FORUM DOCUMENT FTS 1002 FOR WIRE TIE SPECIFICATIONS UNLESS OTHERWISE NOTED
3. APPLY LOCTITE 242 TO BOLTS NOT WIRE TIED UNLESS OTHERWISE SPECIFIED
4. MASK MACHINED FEATURES TO PREVENT INGRESS OF PAINT AND PRIMER
5. ALL COMPONENTS REQUIRED IN BOM, NO SUBSTITUTES PERMITTED
6. NO EXPOSED WIRE ROPE BEYOND CRIMP FERRULE
7. APPLY GREASE TO ITEM AS SHOWN

D

D

C

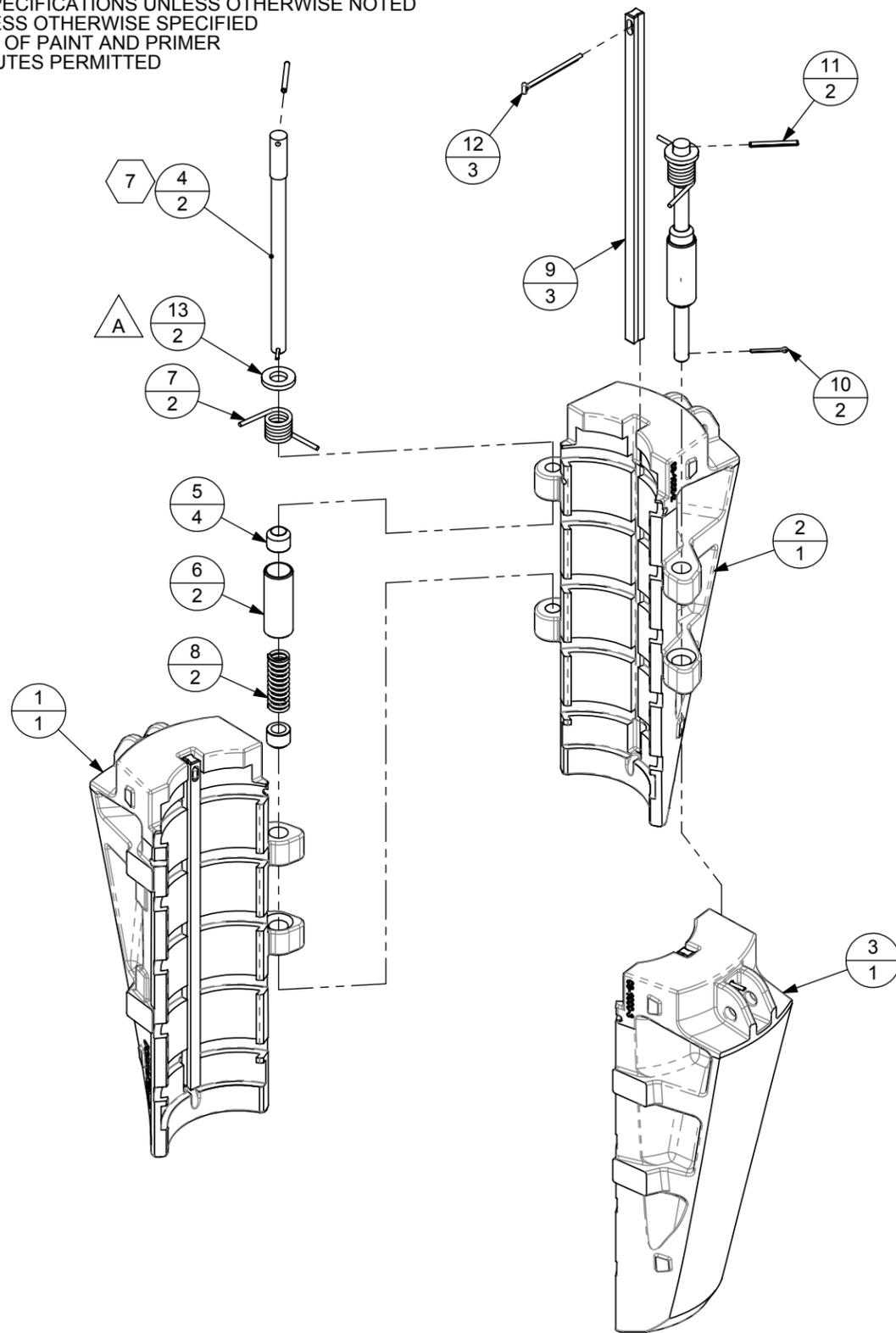
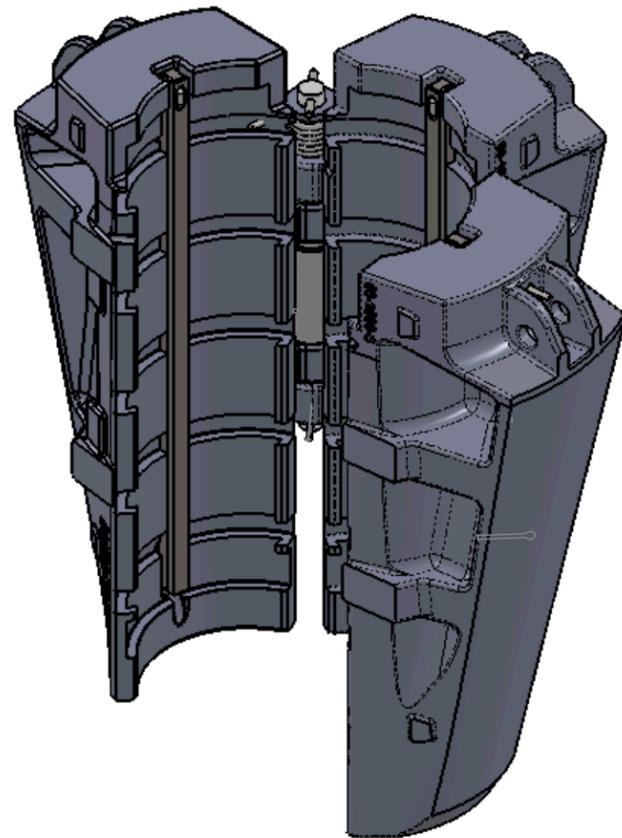
C

B

B

A

A



DO NOT SCALE DOCUMENT	THIRD ANGLE PROJECTION	ECO #: 06043	ORIGINAL APPROVAL		DESC: XP-1000-20 SLIP ASSEMBLY
	<p><b>PROPRIETARY INFORMATION:</b> THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION, AND SUCH INFORMATION MAY NOT BE DISCLOSED TO OTHERS FOR ANY PURPOSE NOR USED FOR MANUFACTURING PURPOSES WITHOUT WRITTEN PERMISSION FROM FORUM ENERGY TECHNOLOGIES</p>	PREPARED BY: crichter CHECKED BY: Admin APPROVED BY: lchildress	DATE: 02/07/13 DATE: 02/13/13 DATE: 02/13/13	PREPARED BY: crichter CHECKED BY: crichter APPROVED BY: jgranger	
		WEIGHT: 370.44 LBS	DRAWING # 03-1000-B		
		SHEET SIZE: B	SHEET: 1 OF 1	REVISION: A	