The AOT K-70 Manual Tong is designed for heavy duty service for tubing & casing. It has a size range of 3 1/2" - 7" OD with a 12,500 ft.-lb. maximum torque rating. It has a wrap-around design with approximately 300° die contact to prevent cutting or crushing of thin wall pipe. All tongs are pull tested and complete documentation is available.

### AOT# | DESCRIPTION | WT.
---|---|---
06-701 | K-70 TONG ASSY. COMPLETE LESS HANGER & DIES | 82
06-702 | K-70 TONG ASSY. COMPLETE LESS DIES WITH STD. HANGER | 98
06-703 | K-70 TONG ASSY. COMPLETE LESS DIES W/ROLLOVER HANGER | 100

#### REPLACEMENT PARTS FOR “K-70” MANUAL TONGS

<table>
<thead>
<tr>
<th>AOT#</th>
<th>ITEM #</th>
<th>DESCRIPTION</th>
<th># REQ.</th>
<th>WT.</th>
<th>*SPARES</th>
</tr>
</thead>
</table>
06-704 | 1 | K-70 TONG HANDLE | 1 | 40.00 | |
06-705 | 2 | K-70 HANDLE JAW | 1 | 14.00 | |
06-706 | 3 | K-70 CENTER JAW | 1 | 13.00 | |
06-707 | 4 | K-70 LATCH JAW | 1 | 13.00 | |
06-708 | 5 | TONG HANDLE PIN | 1 | .75 | |
06-508 | 6 | TONG HEAD PIN | 3 | .50 | |
06-516 | 7 | 3/16" X 1 1/2" SPRING LOCK | 8 | .04 | |
06-510 | 8 | TONG DIE BUSHING | 6 | .12 | |
06-511 | 9 | TONG DIE SCREW | 6 | .06 | |
06-112 | | TONG ROLLOVER HANGER ASSY. | 1 | 16.00 | |
06-113 | 10 | TONG HANGER | 1 | 13.00 | |
06-115 | 11 | 1/2" X 2 1/2" HEX HEAD CAP SCREW | 1 OR 2 | .15 | |
06-156 | 12 | 1/2" HEX NUT | 1 OR 2 | .08 | |
06-114 | 13 | ROLLOVER BLOCK | 1 | 2.50 | |
06-115 | | ROLLOVER LOCK PIN | 1 | .38 | |